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# UV 701 IQ SAC

# UV 705 IQ SAC

OPTICAL SAC SENSOR

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a xylem brand

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# 1 Overview

## 1.1 How to use this component operating manual

Structure of the IQ SENSOR NET operating manual

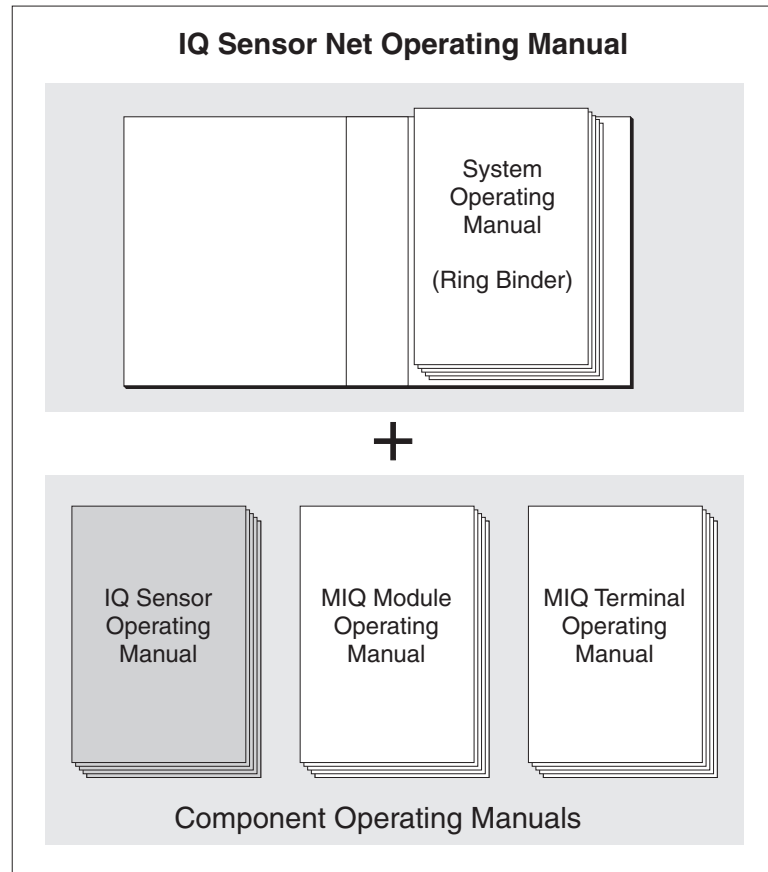


Fig. 1-1 Structure of the IQ SENSOR NET operating manual

The IQ SENSOR NET operating manual has a modular structure like the IQ SENSOR NET itself. It consists of a system operating manual and the operating manuals of all the components used.

Please file this component operating manual into the ring binder of the system operating manual.

## 1.2 Field of application

The UV 70x IQ SAC is an online sensor for the on-site determination of the SAC.

The range of application comprises control, feedback control and monitoring.

**Measuring location** e.g. waste water treatment plants, surface water

**Ultrasound cleaning system** The ultrasound cleaning system ensures low maintenance and long-term reliable measurement operation.  
The ultrasound source integrated in the sensor excites the measurement windows to produce vibrations in the ultrasound range. The movement of the surface as a result of this prevents the growth of pollution in almost all cases and, thus, ensures reliable measured values during continuous operation.

**Compressed air cleaning (option)** The sensor is designed to be equipped with an additional compressed air-driven cleaning system, which supports the ultrasound cleaning system as necessary.

## 1.3 Measuring principle of the sensor UV 70x IQ SAC

The sensor operates according to the measuring principle of spectrometry.

Any substance present in a measuring solution attenuates a light beam that penetrates the measuring solution. The attenuation (absorbance) of the light beam is measured for 2 individual wavelengths.

The extent of the absorbance depends on the amount of the substance.

With this measuring principle, measuring does not take place continuously but at intervals.

## 1.4 Structure of the sensor UV 70x IQ SAC

The sensor has a light source (1), a measuring gap (3) to enable the contact of light with the measuring solution, and a detector (5) to measure the attenuated light beam.

The sender of the optical system (2) directs a light beam, the measuring beam (6), through the measuring solution and a second light beam, the reference beam (8), over a distance without measuring solution. The test sample is between both measurement windows (3) in the measuring gap.

The receiver of the optical system (4) directs the measuring beam and reference beam to the detector. In the detector, the light is received by fixed photo diodes.

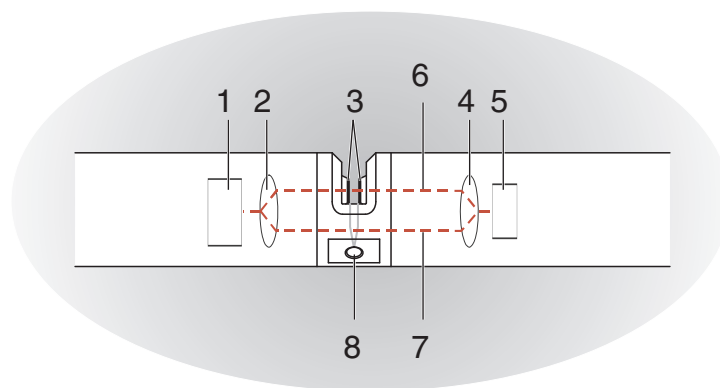


Fig. 1-2 Structure of the sensor

1	Light source
2	Sender of the optical system
3	Measuring gap between the measurement windows
4	Receiver of the optical system
5	Detector
6	Measuring beam
7	Reference beam
8	Connection for the optional compressed air cleaning system

## 2 Safety

### 2.1 Safety information

#### 2.1.1 Safety information in the operating manual

This operating manual provides important information on the safe operation of the product. Read this operating manual thoroughly and make yourself familiar with the product before putting it into operation or working with it. The operating manual must be kept in the vicinity of the sensor so you can always find the information you need.

Important safety instructions are highlighted in this operating manual. They are indicated by the warning symbol (triangle) in the left column. The signal word (e.g. "CAUTION") indicates the level of danger:



#### **WARNING**

indicates a possibly dangerous situation that can lead to serious (irreversible) injury or death if the safety instruction is not followed.



#### **CAUTION**

indicates a possibly dangerous situation that can lead to slight (reversible) injury if the safety instruction is not followed.

#### **NOTE**

*indicates a situation where goods might be damaged if the actions mentioned are not taken.*

#### 2.1.2 Safety signs on the product

Note all labels, information signs and safety symbols on the product. A warning symbol (triangle) without text refers to safety information in this operating manual.

#### 2.1.3 Further documents providing safety information

The following documents provide additional information, which you should observe for your safety when working with the measuring system:

- Operating manuals of other components of the IQ SENSOR NET system (power packs, controller, accessories)
- Safety datasheets of calibration and maintenance equipment (e.g. cleaning solutions).



## 2.2 Safe operation

### 2.2.1 Authorized use

The authorized use of the UV 70x IQ SAC consists of its use as a sensor in the IQ SENSOR NET. Only the operation and running of the sensor according to the instructions and technical specifications given in this operating manual is authorized (see chapter 8 TECHNICAL DATA). Any other use is considered unauthorized.

### 2.2.2 Requirements for safe operation

Note the following points for safe operation:

- The product may only be operated according to the authorized use specified above.
- The product may only be supplied with power by the energy sources mentioned in this operating manual.
- The product may only be operated under the environmental conditions mentioned in this operating manual.
- The product may not be opened.

### 2.2.3 Unauthorized use

The product must not be put into operation if:

- it is visibly damaged (e.g. after being transported)
- it was stored under adverse conditions for a lengthy period of time (storing conditions, see chapter 8 TECHNICAL DATA).

## 3 Commissioning

### 3.1 IQ SENSOR NET system requirements

#### Software versions of the controller and terminal components

The operation of the UV 70x IQ SAC requires the following software versions in the IQ SENSOR NET:

- DIQ/S 28X            Controller software:    Version 3.72 or higher
- DIQ/S 182           Controller software:    Version 3.45 or higher
- MIQ/MC3             Controller software:    Version 3.72 or higher
- MIQ/MC2             Controller software:    Version 3.72 or higher
- MIQ TC 2020 XT    Controller software:    Version 3.72 or higher

#### For cleaning with compressed air via a relay

- DIQ/S 28X            Controller software:    Version 3.72 or higher
- DIQ/S 182           Software version:        Version 3.45 or higher
- MIQ/CR3             Software version:        Version 2.90 or higher
- MIQ/R6               Software version:        Version 2.90 or higher
- MIQ/CHV PLUS      Software version:        Version 2.90 or higher

### 3.2 Scope of delivery of the UV 70x IQ SAC

The following parts are included in the scope of delivery:

- SensorUV 70x IQ SAC
- Sensor sleeve
- Shock protectors
- Operating manual

### 3.3 Installation

#### 3.3.1 Mounting the sensor

##### NOTE

*The sensor is an optical precision instrument that should be protected against shocks. Make sure that the distances to the wall, bottom and other installation surroundings are sufficient. If necessary, protect the sensor from hitting with the protective ring provided. Mount any fixing elements only on the stable metal shaft.*

##### NOTE

*Always make sure the surface of the enclosure is not damaged by sharp-edged objects. The enclosure of the sensor may not touch any metallic objects in order to prevent contact corrosion.*

##### NOTE

*Do not suspend the sensor on the sensor connection cable. Risk of cable break and water penetration at the cable gland.*

A wide range of mounting accessories is available for the installation of the UV 70x IQ SAC (see chapter 6 SPARE PARTS, MAINTENANCE EQUIPMENT, ACCESSORIES). Thus, all prevalent ways of mounting are possible.

Generally, observe the following general rules when mounting the sensor at the measuring location:

#### Horizontal installation

When mounting the sensor horizontally, the measuring gap opening should be on the side. Thus, any air bubbles can escape upward after cleaning and no sediment can collect in the measuring gap. The sensor should be aligned in parallel with the flow direction.

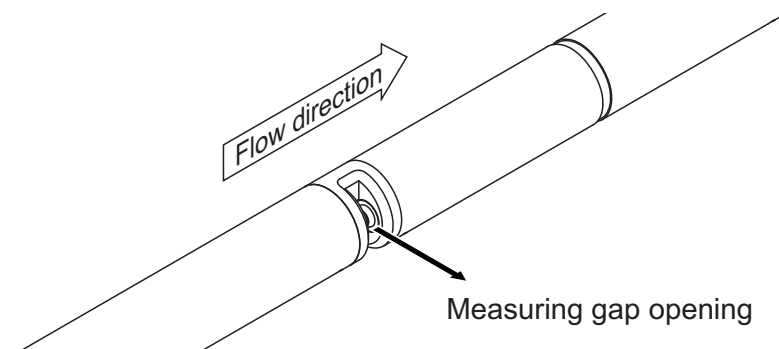
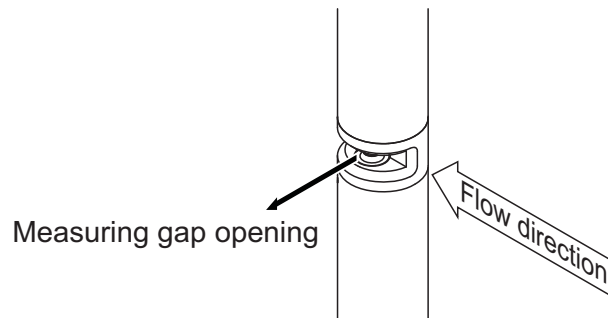


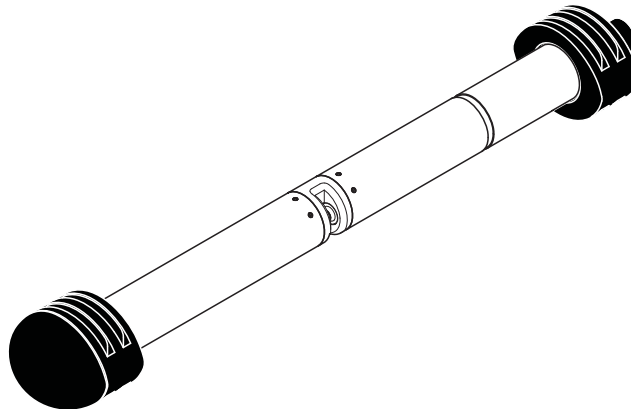
Fig. 3-1 Horizontal installation

**Vertical installation** For vertical installation, mount the sensor in a position that allows interfering elements in the measuring gap to escape with the current. In the case of vertical installation, the minimum flow rate is 0.2 m/s so the measuring gap is kept clean optimally.



*Fig. 3-2 Vertical installation*

**Protection against shocks** When installing the sensor, always make sure it cannot knock against a wall or another obstacle. Make sure the safety margins are sufficient (e. g. with suspended mounting). Mount the enclosed shock protectors (see section 3.3.2). Their soft rubber compound absorbs hard impacts.



*Fig. 3-3 Sensor with mounted shock protectors*

### 3.3.2 Mounting the shock protectors

The shock protectors consist of two rings, a cap and four cable ties. To mount the shock protectors, proceed as follows:

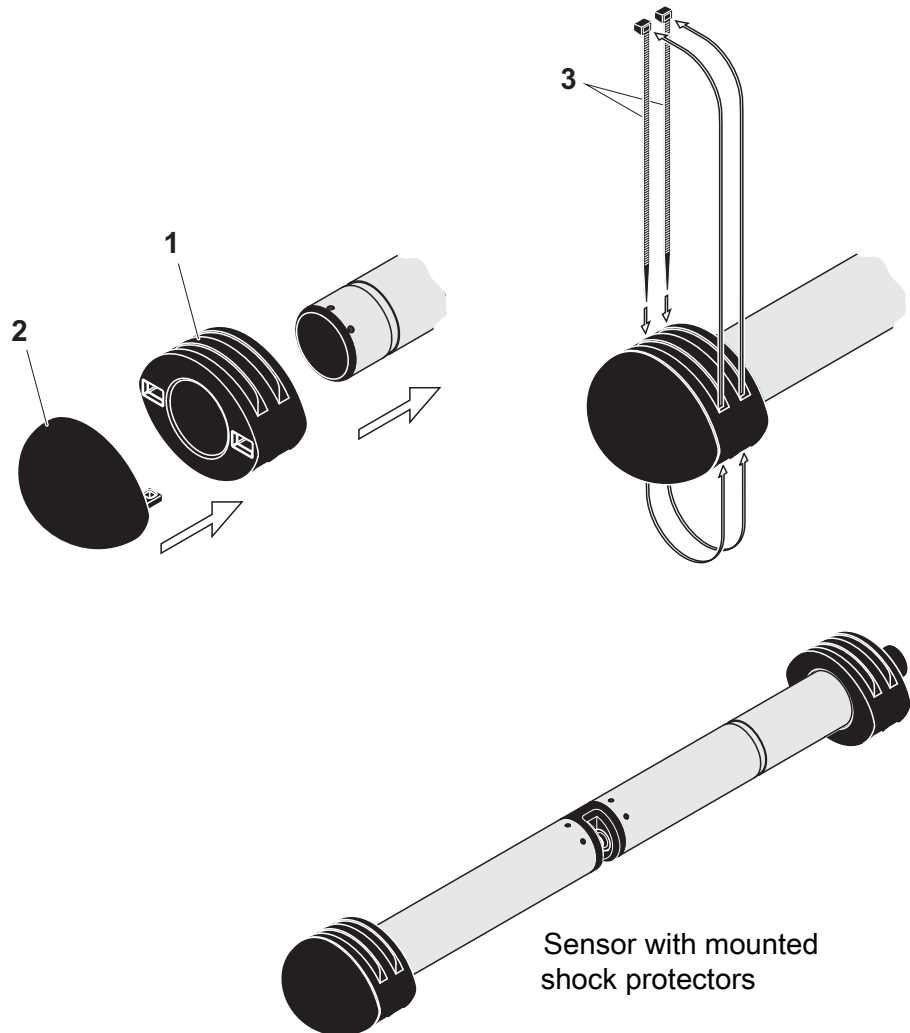


Fig. 3-4 Mounting the shock protectors

1. Plug the cap (pos. 2 in Fig. 3-4) on one of the two rings (pos. 1).
2. Put the assembled unit on the sensor end and fix it with 2 cable ties (pos. 3) as shown in Fig. 3-4.
3. Put the second ring on the cable end of the sensor and fix it with the remaining two cable ties in the same way.

### 3.3.3 Connecting the sensor to the IQ SENSOR NET

**Connection cable** A sensor connection cable of the SACIQ or SACIQ SW type is required to connect the sensor. The cable is available in different lengths. Compared to the standard model SACIQ, the SACIQ SW sensor connection cable is optimized regarding its corrosion resistance in seawater and brackish water and adapted for use in conjunction with the UV 70x IQ SAC. Information on this and other IQ SENSOR NET accessories is given in the WTW catalog and on the Internet.



How to connect the SACIQ (SW) sensor connection cable to the terminal strip of an MIQ module is described in chapter 3 INSTALLATION of the IQ SENSOR NET system operating manual.

**Are the plug connections dry?** Before connecting the sensor and sensor connection cable, please make sure the plug connections are dry. If moisture gets into the plug connections, first dry the plug connections (dab them dry or blow them dry using compressed air).

#### NOTE

*Do not suspend the sensor on the sensor connection cable but use the suitable mounting equipment. Information on this and other IQ SENSOR NET accessories is given in the WTW catalog and on the Internet.*

**Connecting the sensor to the sensor connection cable**

1. Take the protective caps off the plug connections of the sensor and the SACIQ (SW) sensor connection cable and keep them safe.
2. Plug the socket of the SACIQ (SW) sensor connection cable onto the plug head connector of the sensor. At the same time, rotate the socket so that the pin in the plug head connector (1) clicks into one of the two holes in the socket.
3. Then screw the coupling ring (2) of the sensor connection cable onto the sensor up to the stop.

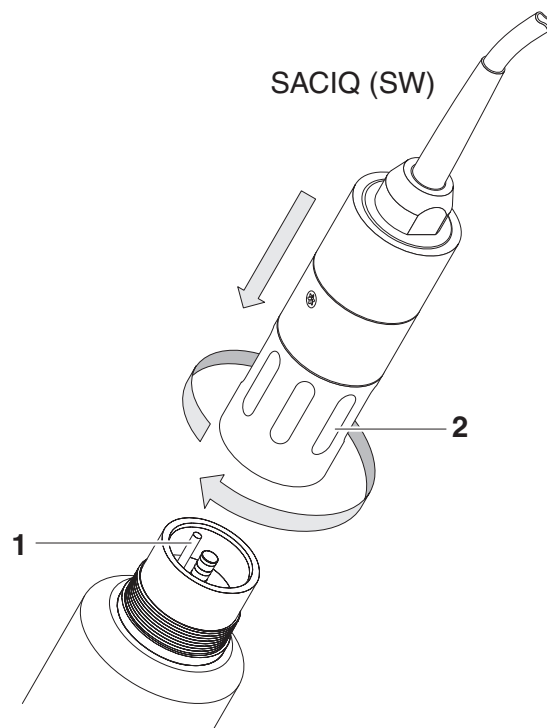


Fig. 3-5 Connect the sensor

### 3.4 Initial commissioning

#### 3.4.1 General information

**CAUTION**

Never look into the measuring window or put objects into the measuring window during operation! The emitted UV radiation can damage the eyes!

In the case of authorized use, inadvertent eye contact with the light beam is not possible.



How to adjust the settings is described in the following section (section 3.4.3).

**Use calibration after initial ommissioning**

The sensor UV 701 IQ SAC was calibrated in the factory for the parameters *SAC 254, dissolved* and *SAC 254, total*. The sensor is immediately ready to measure.

After the initial commissioning, a user calibration is required for all correlated parameters (*CODds correl.*, *CODto correl.*, *TOC correl.*, *BOD correl.*, *DOC correl.*) (see section 4.3).



### 3.4.2 Sensor structure

The physical sensor is the sensor with the instrument or model designation, UV 70x IQ SAC. The physical sensor processes the measurement signal (absorbance spectrum) and supplies up to 2 measurement results to the IQ SENSOR NET. The measurement results are administrated like 2 sensors that differ in hierarchy as follows:

**Main sensor** The sensor for SAC measurement is the **main sensor**. It registers on the system under the designation, UV 70x IQ SAC and the series number of the physical sensor.

**Virtual sensors** All other sensors for carbon measurement are **virtual sensors**. You register on the system under the designation, UV 70x IQ SAC and the series number of the physical sensor.

**Sensor overlapping settings and functions** Some settings and functions are sensor overlapping. Sensor overlapping settings are generally edited in the setting menu of the main sensor. These are the most important sensor overlapping settings and functions:

- *Measuring location*
- Times of the measuring cycle  
(*Meas. interval, Cleaning duration Air, Adjustment phase* etc.)
- *Signal smoothing*



Details on sensor overlapping functions are given in the following section.

### 3.4.3 Settings for the main sensor

**Measuring cycle** A measuring cycle consists of the cleaning procedure, the adjustment time for the measuring system and the determination of the measured value. The following graphic demonstrates the relevant settings:

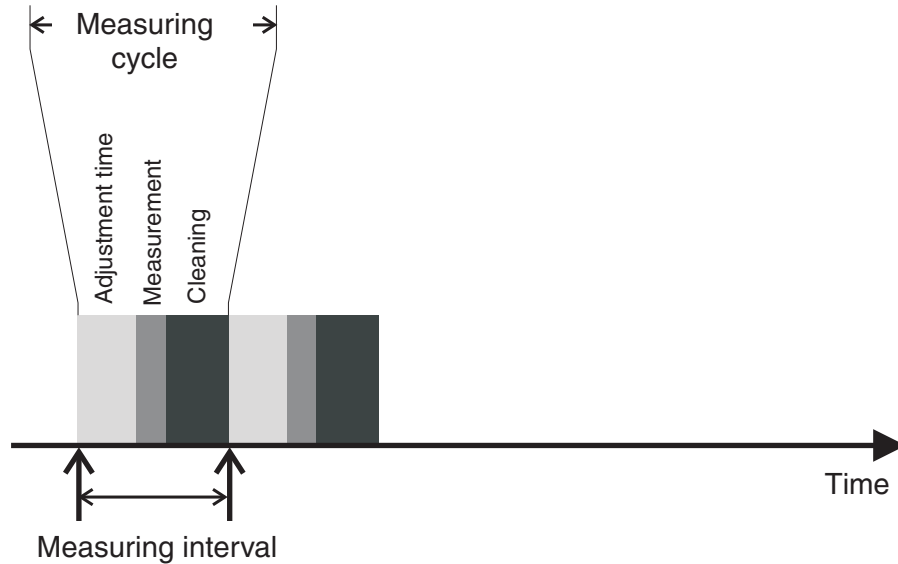


Fig. 3-6 Measuring cycle of the sensor

**Carrying out settings** Using <S>, switch from the measured value display to the main menu of the settings. Then navigate to the setting menu (setting table) of the sensor. The procedure is described in detail in your IQ SENSOR NET system operating manual.



A change of the following settings will take some time (up to a few minutes) until it can be seen in the measured value display:

- *Measuring mode*
- *Measuring location*
- *Number of C-sensors*

Further changes can only be made when the last changes are visible in the measured value display.

Default values are marked in **bold**.

Menu item	Settings	Explanations
<i>Measuring mode</i>	<ul style="list-style-type: none"> <li>● <b>SAC 254, dissolved</b></li> <li>● SAC 254, total</li> <li>● UVT 254, total</li> <li>● CODds correl.</li> <li>● CODto correl.</li> <li>● TOC correl.</li> <li>● BOD correl.</li> <li>● DOC correl.</li> <li>● UVT 254, dissolved</li> </ul>	<p>The measured parameter is displayed in the selected citation form.</p> <p>When changing the <i>Measuring mode</i> setting, always check the <i>Measuring location</i> setting.</p> <p>If the previously set measurement location is not available for the selected measuring mode, the measurement location is automatically changed.</p>
<i>Measuring range</i>	-	Display of the measuring range (see chapter 8 TECHNICAL DATA).
<i>Cal - # raw value 1</i>	Value pairs of the user calibration (see section 4.3.2).	
<i>Cal - ref. value 1</i>		
<i>Cal - # raw value 2</i>		
<i>Cal - ref. value 2</i>		
<i>Number of sensors</i>	1 ... 2	<p>Apart from the main sensor only one other sensor can be displayed.</p> <p>The settings for the additional sensor are done in the menu for the sensor.</p>
<i>Zero adjustment</i>	<b>Factory</b> User	<p>Setting of which zero adjustment is used in the sensor.</p> <ul style="list-style-type: none"> <li>● Factory zero adjustment or</li> <li>● Zero adjustment carried out last</li> </ul>
<i>Signal smoothing</i>	<ul style="list-style-type: none"> <li>● <b>On</b></li> <li>● Off</li> </ul>	<p>Switching on/off the signal smoothing.</p> <p>For details, see <i>Response time t90</i>.</p>

Menu item	Settings	Explanations
<i>Response time t90</i>	3 ... 60 min	<p>Response time of the signal smoothing. Depending on the sample matrix, measured values can vary more or less strongly (e.g. due to foreign bodies or air bubbles).</p> <p>The signal filter (here, the <i>Response time t90</i>) reduces the limits of variation of the measured values.</p> <p>The <i>Response time t90</i> specifies the time after which 90 % of a signal change are displayed.</p> <p>This menu item is only available with: <i>Signal smoothing = On</i></p> <p>The specified time is used as a guide value for low (10 min) to high (60 min) signal smoothing and can deviate from the value that was set.</p>
<i>Cleaning mode</i>	<ul style="list-style-type: none"> <li>● <i>On</i></li> <li>● <i>Off</i></li> </ul>	Switching on/off the automatic, time-controlled cleaning function.
<i>Cleaning type</i>	<ul style="list-style-type: none"> <li>● <i>Ultrasound</i></li> <li>● <i>Air</i></li> <li>● <i>Ultrasound+air</i></li> </ul>	<p>Cleaning methods / adjustment time</p> <p>This menu item is only available with: <i>Cleaning mode = On</i></p> <p>The duration of the cleaning procedure with air is set in the menu item <i>Cleaning duration Air</i>.</p>
<i>Cleaning duration Air</i>	0,5 ...10 ... 300 s	<p>This menu item is only available with: <i>Cleaning type = Air</i> and <i>Cleaning type = Ultrasound+air</i></p> <p>For this setting to come into effect, the setting <i>Settings of outputs and links / Relay function / Sensor controlled / Puls duration / Automatic</i> has to be selected for the linked relay.</p> <p>Please note the software requirements for the components with relay outputs, MIQ/CR3, MIQ/R6, MIQ/CHVPlus, DIQ/S 182, DIQ/S 28X (see section 3.1).</p>
<i>Save and quit</i>	-	The system confirms the saving of the settings and the display switches to the next higher level.

Menu item	Settings	Explanations
<i>Quit</i>	-	The display switches to the next higher level without storing the new settings.

#### 3.4.4 Settings for virtual sensors

**Carrying out settings** Using <S>, switch from the measured value display to the main menu of the settings. Then navigate to the setting menu (setting table) of the sensor. The procedure is described in detail in your IQ SENSOR NET system operating manual.

Default values are marked in **bold**.

Menu item	Settings	Explanations
<i>Measuring mode</i>	<ul style="list-style-type: none"> <li>● <b>SAC 254, dissolved</b></li> <li>● SAC 254, total</li> <li>● UVT 254, total</li> <li>● CODds correl.</li> <li>● CODto correl.</li> <li>● TOC correl.</li> <li>● BOD correl.</li> <li>● DOC correl.</li> <li>● UVT 254, dissolved</li> </ul>	The measured parameter is displayed in the selected citation form.
<i>Measuring range</i>	-	Display of the measuring range (see chapter 8 TECHNICAL DATA).
<i>Cal - # raw value 1</i>	Value pairs of the user calibration (see section 4.3.2). <u>Note:</u> Leave those values unchanged during the initial commissioning.	
<i>Cal - ref. value 1</i>		
<i>Cal - # raw value 2</i>		
<i>Cal - ref. value 2</i>		
<i>Main sensor</i>		Information that there are further sensor overlapping settings in the setting menu of the relevant main sensor ( <i>Meas. interval, Cleaning duration Air, Signal smoothing etc.</i> ).
<i>Save and quit</i>	-	The system confirms the saving of the settings and the display switches to the next higher level.

Menu item	Settings	Explanations
<i>Quit</i>	-	The display switches to the next higher level without storing the new settings.

## 4 Measurement / Operation

### 4.1 Determination of measured values

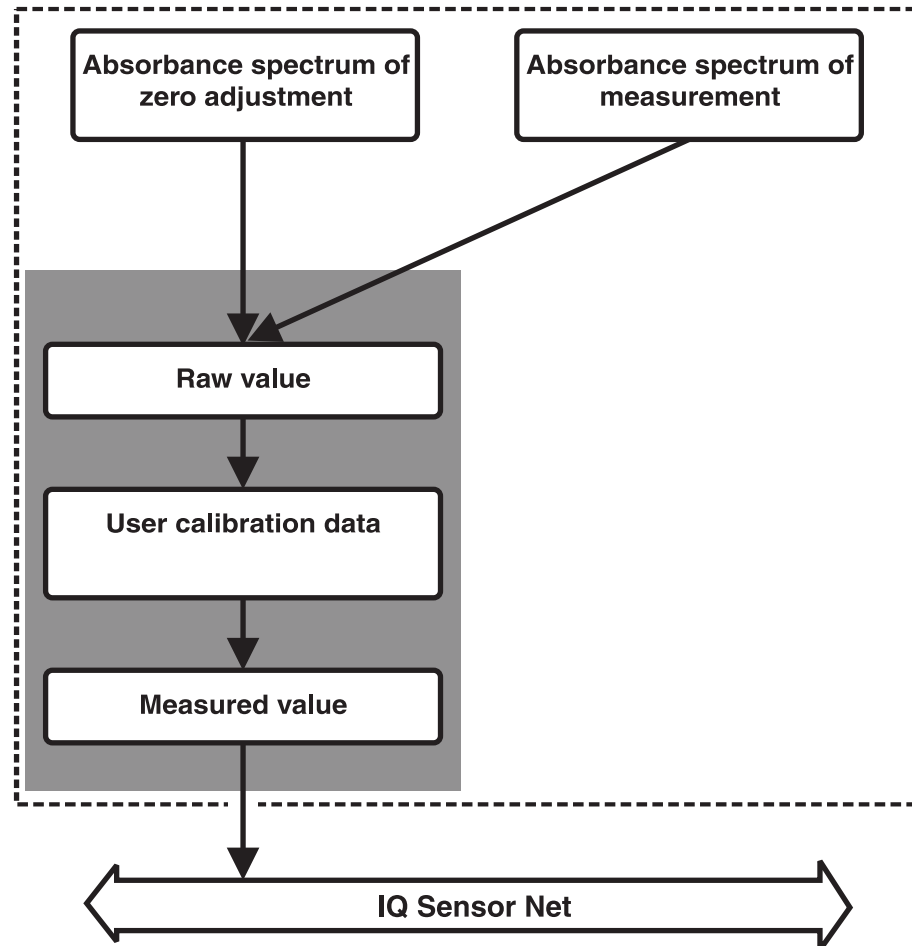



Fig. 4-1 Determination of measured values

During a measurement, the spectrum of the test sample is recorded and set against the stored absorbance of a zero adjustment (measurement in ultrapure water). The resulting raw value can be adjusted to an independent reference measurement with the aid of a so-called user calibration.

### 4.2 Measurement operation

	<p><b>CAUTION</b></p> <p>Never look into the measuring window or put objects into the measuring window during operation! The emitted UV radiation can damage the eyes!</p> <p>In the case of authorized use, inadvertent eye contact with the light beam is not possible.</p>
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Measured value display

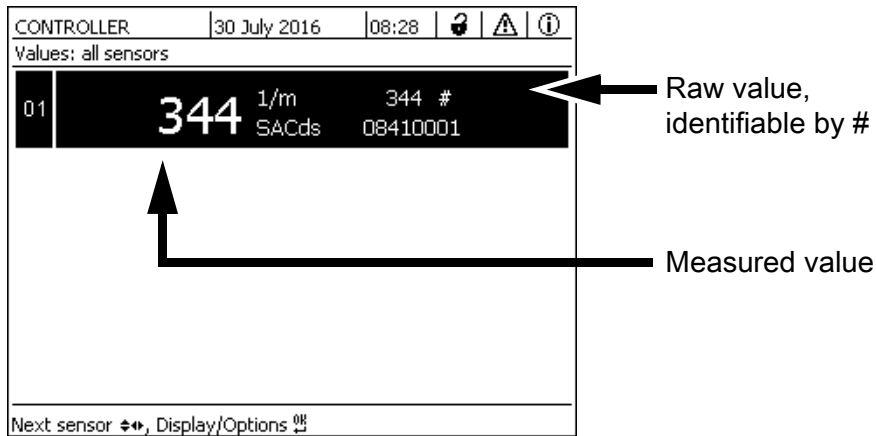


Fig. 4-2 UV 70x IQ SAC In the measured value display

Factors affecting the measured values

The following factors can adversely affect the measurement quality:

- The measuring gap is not sufficiently filled and flowed through by the test sample
- Foreign bodies and air bubbles are in the measuring gap
- Extraordinary changes (interferences) of the sample matrix
- Contaminated measurement windows due to difficult sample matrix
- Damaged measuring windows
- Lacking quality of the zero adjustment, e. g. due to contaminated ultrapure water
- The user calibration is not representative (or erroneous)

### 4.3 Calibration

#### 4.3.1 Overview

In the delivery condition, the sensor is precalibrated and ready to measure (see section 3.4.1).

There are two types of calibration that are included into the calculation of the



measured value at different points (see section 4.1):

- User calibration (see section 4.3.2)
- Sensor check/*Zero adjustment* (see section 4.3.3).

An overview diagram of the calibration procedures can be found on page 4 - 31.

#### User calibration

- **Parameter SAC** (*SAC 254, dissolved, SAC 254, total*):  
Due to the measuring principle, no user calibration is required for the parameter SAC (see chapter 10 APPENDIX: GLOSSARY).  
If implausible measured values occur, a user calibration with reference values may be useful, depending on the cause (see chapter 7 WHAT TO DO IF...).
- **Correlated parameters** (*CODds correl., CODto correl., TOC correl., BOD correl., DOC correl.*)  
A user calibration establishes a correlation between the SAC value and another parameter.

#### Recalibration after a change of the measuring location (only for correlated parameters)



Each time after the application or measurement location was changed, we recommend to carry out a *Zero adjustment* (and, if the *Sensor check (H2O dest.)* was not successful, also a *Zero adjustment* with user calibration if necessary).



The data of the user calibration are stored in the IQ SENSOR NET controller and thus assigned to the measuring location (not to the sensor). The calibration data of the *Zero adjustment* are stored in the sensor.

#### *Sensor check (H2O dest.)*

The characteristics of a sensor and thus the measured values provided by it change in the course of time.

The reasons for this can be the aging of the sensor, or contamination or mechanical damage of the sensor. Contamination or mechanical damage in the area of the measuring chamber or on the measurement windows affect the measured values.



In spectroscopy, even very small contamination that is not visible to the eye can considerably affect the measured value.  
The proper and thorough cleaning of the sensor is the basis for reliable measurement data.

A *Sensor check (H2O dest.)* determines the condition of the sensor. By checking the sensor with the aid of the *Sensor check (H2O dest.)* you can rapidly see any changes of the sensor and whether it needs to be cleaned or if any other actions have to be taken.

A *Sensor check (H2O dest.)* should be carried out twice per year at regular intervals. An extraordinary *Sensor check (H2O dest.)* should be carried out if you suspect that the sensor has been damaged such as by mechanical shock, or if the measured values do not seem plausible.

***Zero adjustment*** While the *Sensor check (H2O dest.)* just determines the current state of the sensor, a *Zero adjustment* can be used to compensate for changes of the sensor. A zero adjustment can be required if, for example, the *Sensor check (H2O dest.)* is not successful even after the sensor was thoroughly cleaned.



The sensor should always be very thoroughly cleaned prior to a zero adjustment.

If the *Zero adjustment* is not successful, the sensor is blocked for measurement. A successful *Zero adjustment* is required for the determination of measured values.

***Sensor check (standard)*** Use the *Sensor check (standard)* to check the sensor with a standard solution (see chapter 6 SPARE PARTS, MAINTENANCE EQUIPMENT, ACCESSORIES). During the check, the measured value is compared to a reference of the standard solution stored in the sensor.

### 4.3.2 User calibration

#### Calibration points and value pairs

The adjustment is carried out at one or two points within the measuring range. A value pair is determined at each point. Each value pair consists of the raw value of the UV 70x IQ SAC sensor and the corresponding reference value.

Each value pair has to be determined at the same time and place as the test sample as possible. At the time of the calibration, the test sample should be in a condition that is typical of the application.

#### Selection of calibration points

If the required accuracy is low, the default setting of the first value pair can be adopted unchanged. The first value pair is equivalent to the zero point in this case. The second value pair should be close to the working point of the application. This method results in a single-point calibration.

If the application has to cover a wide value range with high measuring accuracy, both value pairs should be used for calibration. When doing so, the calibration value pairs should be determined and input at the limits of the application range as possible.

You obtain samples of different concentrations e. g. by taking two samples during clearly different conditions of the plant (dry period and rain period).



The measurement results will be ever more accurate the closer the composition of the test sample corresponds to the status at the time of the calibration. If there is a fundamental change of the characteristics of the sample, a new calibration may be necessary.

#### Storage location of user calibration data

The calibration data of the user calibration are stored in the IQ SENSOR NET controller. They are loaded into the sensor during operation and automatically assigned to the replacement sensor if the sensor is exchanged.

### Performing a user calibration

Proceed as follows if you want to perform a user calibration:

1. Bring the sensor into the measuring position.
2. Switch to the measured value display with **<M>**.
3. Use **<▲▼◀▶>** to select the UV 70x IQ SAC sensor.
4. Call up calibration with **<C>**. The *Maintenance condition: Linked outputs are frozen.* window appears.



By activating the maintenance condition, linked outputs remain in their present state. The cleaning and the determination of measured values are switched off. The measured value display shows a flashing, invalid measured value ("----").

5. Confirm the maintenance condition with **<OK>**.
6. Select the menu item, *Single measurement*. The measurement is started. After measuring, read the raw value (without dimension) and note it down. In the case of fluctuating values, carry out several measurements and average the individual raw values.
7. Take a sample at the same time as the measurement and as close to the sensor as possible.
8. Determine the reference value and note it down as a value pair together with the raw value.
9. For a two-point calibration:  
Determine the second value pair (step 6 to step 8).



At least one value pair and a maximum of two value pairs can be entered for a valid calibration. The values must be in ascending order. If they are not in ascending order, a calibration error will occur.

10. UV 70x IQ SAC Switch off the maintenance condition (use **<▲▼◀▶>** to select the sensor, press **<OK>** and make the setting in the *Anzeige/Optionen* menu).
11. Switch to the measured value display with **<M>**. The measured value stops flashing.
12. Sort the values pairs in ascending order.
13. In the *Settings of sensors and diff. sensors* menu, enter the value pair or pairs (see the following table).



The entry of calibration values outside the measuring range leads to a calibration error.

Default values are marked in bold.

Menu item	Settings	Explanations
<i>Cal - # raw value 1</i>	-10000,00 ... <b>0,00</b> ... 20000,00	<b>Raw value</b> of the first value pair (lower concentration). For single-point calibration, enter 0.
<i>Cal - ref. value 1</i>	<b>0,00</b> ... 20000,00	<b>Reference value</b> of the first value pair (lower concentration). For single-point calibration, enter 0.
<i>Cal - # raw value 2</i>	-10000,00 ... <b>0,00</b> ... 20000,00	<b>Raw value</b> of the second value pair (higher concentration) or <b>raw value</b> of the single-point calibration.
<i>Cal - ref. value 2</i>	<b>0,00</b> ... 20000,00	<b>Reference value</b> of the second value pair (higher concentration) or <b>reference value</b> of the single-point calibration.

**Calibration evaluation**

The entered calibration data are checked for plausibility by the system. The check can have the following results:

Display	Meaning/actions
Measured value display	Successful new valid calibration value pairs were entered for the sensor.
"----"	Calibration value pairs not accepted. Sensor is blocked for measurement. A log book message is generated. Causes: <ul style="list-style-type: none"> <li>● Ascending order not observed.</li> <li>● At least one value is outside the measuring range.</li> </ul>



Information on the contents and structure of the log book and how you can call it up is given in the LOG BOOK chapter of the IQ SENSOR NET system operating manual.

The user calibration is not recorded in the calibration history. You can, however, view the current value pairs in the *Settings of sensors and diff. sensors* menu at any time.

### 4.3.3 Sensor check/*Zero adjustment*

#### NOTE

*The sensor check or Zero adjustment must be carried out under absolutely clean conditions. If you do not work carefully enough the Zero adjustment can deteriorate the measuring quality.*

**Ultrapure water (H<sub>2</sub>O dist.)** As ultrapure water exclusively use distilled or deionized water that is suitable for analysis purposes.

**Storage location of the *Zero adjustment* data** The data of the sensor checks are not stored.  
The data of the user zero adjustment are stored in the sensor.

**Outlet** A successful *Sensor check (H<sub>2</sub>O dest.)* is the prerequisite for a valid user calibration. After each *Sensor check (H<sub>2</sub>O dest.)* the sensor is evaluated.  
A changed sensor evaluation proves that the cleaning was effective.

The steps of the sensor check or *Zero adjustment* are identical except for the used check solutions (ultrapure water or standard solution) and are described together below. The sensor check and *Zero adjustment* are carried out with the aid of the sensor sleeve.

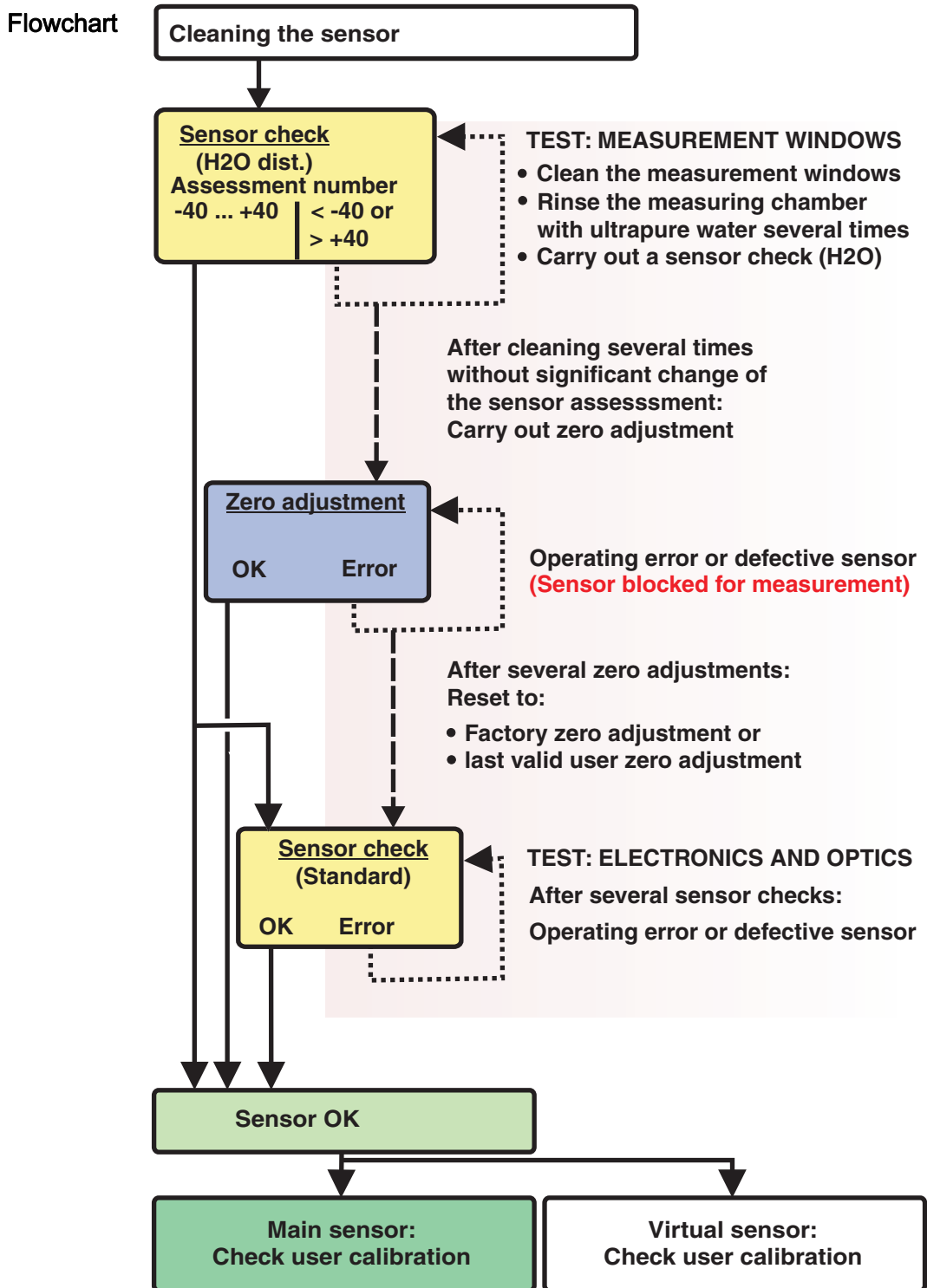


Fig. 4-3 Overview of Sensortest/Zero adjustment and user calibration.

**Preparing the  
sensor check or  
Zero adjustment**

Prepare the sensor check or *Zero adjustment* as follows:

1. Switch to the measured value display with **<M>**.
2. Use **<▲▼◀▶>** to select the UV 70x IQ SAC sensor.
3. Call up calibration with **<C>**. The *Maintenance condition: Linked outputs are frozen.* window appears.



By activating the maintenance condition, linked outputs remain in their present state. The cleaning and the determination of measured values are switched off. The measured value display shows a flashing, invalid measured value ("----").

4. Confirm the maintenance condition with **<OK>**.
5. Take the sensor out of the test sample.
6. Remove the blind plug or unscrew the compressed air connection from the sensor.
7. Thoroughly clean the sensor enclosure, sensor sleeve and the compressed air channels (see section 5.1 MAINTENANCE).  
To finish the cleaning procedure, thoroughly rinse the entire sensor with ultrapure water.
8. Mount the cleaned sensor sleeve:
  - Loosen both coupling rings on the sensor sleeve.
  - Put the sensor sleeve on the sensor and align it:
    - The measuring gap is in the center of the sensor sleeve
    - The filling opening of the sensor sleeve and the measuring gap opening of the sensor are offset by 90°.
  - Tighten both coupling rings on the sensor sleeve by hand.



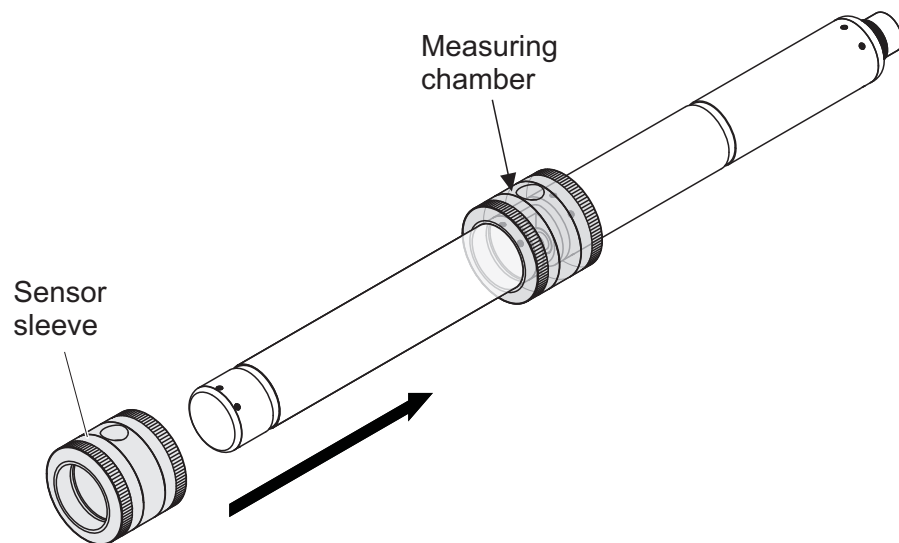


Fig. 4-4 Putting the sensor sleeve on the sensor

9. Put the sensor in a horizontal position on a firm and vibration-free surface. Turn the filling opening of the sensor sleeve upward (Fig. 4-4).
10. Rinse the measuring chamber with ultrapure water at least 3 times.
11.
  - For *Sensor check (H<sub>2</sub>O dest.)* or *Zero adjustment*.  
Fill the measuring chamber with ultrapure water.
  - or
  - For *Sensor check (standard)*.  
Fill the measuring chamber with standard solution (see section 6).
12. If there are any air bubbles on the measuring windows remove them by gently knocking on the sensor sleeve with a bar.



Carry out the intended sensor check or *Zero adjustment* directly after filling the sensor sleeve. If you wait longer, the result of the Sensor check/*Zero adjustment* will be affected.

### Carrying out the sensor check or *Zero adjustment*

13. Select the required option with <▲▼◀▶> and <OK>:
  - *Sensor check (H<sub>2</sub>O dest.)*
  - *Zero adjustment*
  - *Sensor check (standard)*
14. Confirm with <OK>. A multipart checklist appears. Use it to check once more whether all preparations have been completed.
15. Confirm each checklist with <OK> until the *Start measurement* display appears.



Up to this point, you can break off the calibration procedure at any time with the <ESC> key. The system continues to work with the old calibration data. The maintenance condition, however, has to be switched off again in any case.

After starting the calibration with the <OK> key (step 16.) you can no longer cancel the calibration procedure.

16. Confirm with <OK>. The measurement is started. After the end of the measurement the result appears. With the *Zero adjustment*, the result is entered in the calibration history at the same time.

**Result after Sensor check (H2O dest.)**

Rating number	Meaning
Zero range (-40 ... +40)	<i>Sensor check (H2O dest.)</i> successful (OK) (0 = no deviation)
Positive number (+40 ... +1000)	Measured values were too low. <u>Possible cause:</u> The measurement windows are contaminated.
Negative number (-40 ...-1000)	Measured values were too high. <u>Possible cause:</u> During the last zero adjustment, the measurement windows were contaminated more than during the current sensor check.

If the rating number is not in the zero range:  
Repeat the cleaning procedure and the *Sensor check (H2O dest.)* until the rating number no longer changes significantly.  
If the rating number is still outside the zero range, a new zero adjustment is necessary.

**Result after Zero adjustment**

Result	Meaning	Sensor released for measurement
OK	<i>Zero adjustment</i> successful.	yes
Error	<i>Zero adjustment</i> not successful.	No ("----")

If the result is erroneous, clean the sensor and all equipment once again. Then carry out a new *Zero adjustment* and when doing so make sure the conditions are absolutely clean.



If no valid zero adjustment is possible under the current conditions, you can restore the readiness for measurement by measuring with an older valid zero adjustment.

To do so, select the *Zero adjustment* setting in the sensor settings *Factory* (factory zero adjustment) or *User* (last valid user zero adjustment).

Then check the measurement results with a *Sensor check (standard)*. Suitable standards (check equipment) for your sensor are available as accessories (see chapter 6).

#### ***Result after Sensor check (standard)***

<b><i>Result</i></b>	<b>Meaning</b>
<i>OK</i>	<i>Sensor check (standard)</i> successful.
<i>Error</i>	<i>Sensor check (standard)</i> not successful. <u>Possible cause</u> : wrong or expired standard

#### **Completing the sensor check or Zero adjustment**

After a successful sensor check or *Zero adjustment*, return to measurement as follows:

17. Confirm the calibration result with **<OK>**.
18. Confirm the message, "*After successful cal ...*" with **<OK>**.  
The display returns to the measured value display. The measured value flashes because the sensor is still in the maintenance condition.
19. Pour away the ultrapure water or standard solution and remove the sensor sleeve.
20. Screw in the blind plug or compressed air connector and install the sensor at the measuring site.
21. After the *Sensor check (standard)*:  
Thoroughly rinse the sensor and sensor sleeve with ultrapure water.
22. UV 70x IQ SAC Switch off the maintenance condition (use **<▲▼◀▶>** to select the sensor, press **<OK>** and make the setting in the *Display/Options* menu).
23. Switch to the measured value display with **<M>**. The measured value stops flashing.



Store the sensor sleeve in a clean environment, e. g. in a plastic bag, until the next sensor check or *Zero adjustment*.

## 5 Maintenance and cleaning

### 5.1 Maintenance

The UV 70x IQ SAC sensor operates maintenance-free.

### 5.2 Sensor cleaning

#### 5.2.1 Cleaning agents and accessories

**Cleaning agents** To clean the sensor, use the following cleaning agents only:

Contamination	Cleaning agents
Water-soluble substances	<ul style="list-style-type: none"> <li>– Primary cleaning: Tapwater, warm if possible (30 - 50 °C)</li> <li>– Precision cleaning: Household washing-up liquid + ultrapure water.</li> </ul>
Lime deposits	5 % hydrochloric acid *
Grease deposits	Mixture of isopropanol and water (approx. 70 % isopropanol) *

\* For the final cleaning prior to a *Sensor check* or *Zero adjustment*, only use cleaning agents with purity grade "for analysis". Finally, thoroughly rinse the sensor with ultrapure water.

- Accessories**
- Sponge
  - Plastic-bristled brushes of different sizes.  
Interdental brushes are suitable for the cleaning of the compressed air channels.
  - Flocked cleaning cards (see accessories)
  - Lens tissues
  - Wash bottle

#### NOTE

*Never use any pressure washer, steam blaster, abrasives or metal brushes to clean the sensor. Risk of damaging the sensor.*

### 5.2.2 General steps to be taken

Depending on the application site and the level of contamination of the sensor as well as the coming job, the cleaning procedure includes the following parts:

- Every cleaning procedure starts with a basic cleaning. It removes tough grime such as incrustation of fouling matter, algae and biological deposits. If the sensor surface might be contaminated with pathogenic germs it should also be disinfected.
- Cleaning the measuring gap: Removal of lime deposits.
- Cleaning the measuring gap: Removal of grease deposits.

**Example 1** A heavily contaminated sensor, for which a *Sensor check* or *Zero adjustment* should be carried out, must run through all cleaning steps properly. During the cleaning process always keep all surfaces moist to prevent already dissolved contamination and detergents from drying ("working wet-on-wet"). Finally, thoroughly rinse off all remaining cleaning agents with ultrapure water.

**Example 2** If the sensor from example 1 should be cleaned on site during a routine visual inspection and should then continue measuring, a basic cleaning might possibly be sufficient.



The quoted examples and the following descriptions are intended to give a general guideline. Due to the sensor's wide range of application, the type and level of contamination can considerably vary. Therefore, the cleaning procedure has to be individually composed. If necessary, individual cleaning steps have to be changed or repeated several times until the result meets the requirements.

### 5.2.3 Basic cleaning

#### Steps of the basic cleaning

1. Take the sensor out of the test sample and remove any solid matter deposits and incrustation of fouling matter manually with a brush or sponge.
2. Wash the sensor down with warm tapwater (30 - 50 °C).  
Note: Do not use a pressure washer or steam blaster.
3. If the sensor might be contaminated with pathogenic germs it should be disinfected with a surface disinfectant. This also applies to the cable and mounting parts.  
Note: Follow the instruction manual of the disinfectant (reaction time!).
4. Remove the blind plug or unscrew the compressed air connection from the sensor.
5. Clean the sensor with soapy water. When doing so, clean the area of the measuring gap and the compressed air channels very thoroughly. The compressed air channels can be cleaned with the aid of interdental brushes and rinsed with soapy water from a wash bottle.
6. Soak the flocked cleaning cards with soapy water and use them to clean the measuring gap as shown in the following figure. Cut suitable strips off the cleaning card to clean the bottom of the measuring gap. Then rinse the sensor with running warm tapwater and finally with a lot of ultrapure water.
7. Finally wipe the measurement window with a lens tissue.

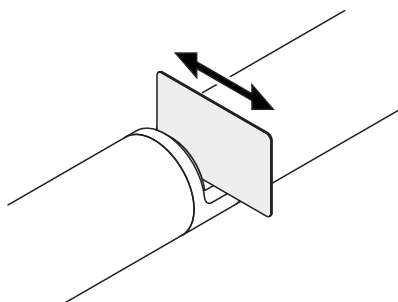
After completing the cleaning procedure, screw in the blind plug or compressed air connection.

#### 5.2.4 Cleaning the measuring gap

To remove lime or grease deposits, use the flocked cleaning cards together with the following detergents:

Contamination	Cleaning agents
Lime deposits	Hydrochloric acid 5 % for analysis
Grease deposits	Mixture of isopropanol and water (approx. 70 % isopropanol), made of 7 volume parts isopropanol for analysis and 3 volume parts ultrapure water

- Proceeding**
- Start by removing any lime deposits.
  - Soak a flocked cleaning card with the relevant detergent and use it to clean the measuring windows according to step 6. in section 5.2.3 BASIC CLEANING. If necessary, leave the cleaning card in the measuring gap for a few minutes so the detergent can take effect.



- Thoroughly rinse with ultrapure water the measuring gap and the surrounding areas moistened with detergent.
- Then wipe the measurement window with a lens tissue. The surface of the measurement windows must be free of streaks.
- Protect the cleaned sensor against new contamination.

## 6 Spare parts, maintenance equipment, accessories

General accessories, replacement parts	Description	Model	Order no.
	Calibration sleeve	VIS/CV	481 074
	20 flocked cleaning cards for cleaning the measuring gap	VIS/CT	481 071
	Cleaning set: – 20 flocked cleaning cards – Cleaning solutions	VIS C/SET	481 079
Test equipment	Description	Model	Order no.
	Standard 1 with low concentration for 5 mm UVVIS/SAC/NOx sensors	ST-1	481 077
	Standard 2 with high concentration for 1 mm UVVIS/SAC/NOx sensors	ST-2	481 078
Components for the optional compressed air cleaning system	Description	Model	Order no.
	Compressed air cleaning set with 15 m compressed-air hose, to be connected to a valve module or Cleaning Air Box	SET/AP	481 075
	Active valve module (does not require a free relay output in the IQ SENSOR NET system)	MIQ/CHV PLUS	480 018
	Valve module for the IQ SENSOR NET system 182 (external relay and compressed air supply)	DIQ/CHV	472 007
	Air compressor to be triggered by relay, power supply 115 V AC	Cleaning Air Box - 115 VAC	480 017
	Air compressor to be triggered by relay, power supply 230 V AC	Cleaning Air Box - 230 VAC	480 019



Mounting accessories	Description	Model	Order no.
	Mounting set for horizontal installation with EH/F 170 swing mounting assembly	VIS Set/EH	481 073
	Set for the mounting of UVVIS/SAC/NOx sensors to the S 200 electrode floater	VIS Set/F	481 080
	Flow-through armature	VIS FT-1	480 080



Information on other IQ SENSOR NET accessories is given in the WTW catalog and on the Internet.

## 7 What to do if...

"----" display (invalid measured value)	Cause	Remedy
	<ul style="list-style-type: none"> <li>– User calibration values entered incorrectly</li> <li>– * <i>Sensor check (H2O dest.)</i> or * <i>Zero adjustment</i> or * <i>Sensor check (standard)</i> defective</li> </ul>	<ul style="list-style-type: none"> <li>– Correct the entry and enter once again (section 4.3.2)</li> <li>– Repeat * <i>Sensor check (H2O dest.)</i> or * <i>Zero adjustment</i> or * <i>Sensor check (standard)</i>. Check conditions, especially cleanliness (section 4.3.3)</li> </ul>
	<ul style="list-style-type: none"> <li>– <i>Zero adjustment</i> still erroneous after several trials</li> </ul>	<ul style="list-style-type: none"> <li>– Contact service</li> </ul>
	<ul style="list-style-type: none"> <li>– Unknown</li> </ul>	<ul style="list-style-type: none"> <li>– See log book</li> </ul>
Implausible measured values	Cause	Remedy
	<ul style="list-style-type: none"> <li>– Erroneous user calibration</li> </ul>	<ul style="list-style-type: none"> <li>– Repeat user calibration. Make sure the samples for comparison are representative.</li> </ul>
	<ul style="list-style-type: none"> <li>– Substantial change of test sample (sample matrix)</li> </ul>	<ul style="list-style-type: none"> <li>– Carry out new user calibration</li> </ul>
	<ul style="list-style-type: none"> <li>– Measurement windows dirty</li> </ul>	<ul style="list-style-type: none"> <li>– Clean the measurement windows</li> </ul>
	<ul style="list-style-type: none"> <li>– Sensor setting wrong</li> </ul>	<ul style="list-style-type: none"> <li>– Check and, if necessary, correct the <i>Measuring mode, Measuring location</i> sensor settings</li> <li>– Carry out new user calibration</li> </ul>
	<ul style="list-style-type: none"> <li>– Optical system maladjusted, e. g. due to inadmissible mechanical shock</li> </ul>	<ul style="list-style-type: none"> <li>– Carry out * <i>Sensor check (H2O dest.)</i> or * <i>Zero adjustment</i> or * <i>Sensor check (standard)</i></li> </ul>

Drifting measured values	Cause	Remedy
	<ul style="list-style-type: none"> <li>- Cleaning efficiency too low - measurement windows becoming more and more contaminated</li> </ul>	<ul style="list-style-type: none"> <li>- Clean the measurement windows (section 5.2.4)</li> <li>- Use other cleaning method</li> <li>- Select different measurement location</li> <li>- Set longer cleaning duration</li> <li>- Set more frequent cleaning procedures</li> <li>- Install optional compressed air cleaning device</li> </ul>
	<ul style="list-style-type: none"> <li>- Failure of the optional compressed air cleaning system</li> </ul>	<ul style="list-style-type: none"> <li>- Clean the measurement windows (section 5.2.4)</li> <li>- Check all components of the compressed air cleaning system (compressor, compressed air line, sensor, rinsing openings)</li> </ul>
	<ul style="list-style-type: none"> <li>- Substantial change of test sample (sample matrix)</li> </ul>	<ul style="list-style-type: none"> <li>- Carry out new user calibration</li> </ul>

Display of <i>OFL</i>	Cause	Remedy
	<ul style="list-style-type: none"> <li>- Measuring range exceeded</li> </ul>	<ul style="list-style-type: none"> <li>- Check process</li> </ul>
	<ul style="list-style-type: none"> <li>- Foreign matter in the measuring gap</li> </ul>	<ul style="list-style-type: none"> <li>- Clean the measuring gap (section 5.2.3)</li> </ul>
	<ul style="list-style-type: none"> <li>- Erroneous user calibration</li> </ul>	<ul style="list-style-type: none"> <li>- Repeat user calibration. Make sure the samples for comparison are representative.</li> </ul>

Measured values fluctuating heavily	Cause	Remedy
	<ul style="list-style-type: none"> <li>- Gas bubbles in front of the measurement windows</li> </ul>	<ul style="list-style-type: none"> <li>- Check the position within the process and the installation position</li> </ul>

Measured values too low or too high	Cause	Remedy
	<ul style="list-style-type: none"> <li>- Gas bubbles in front of the measurement windows</li> </ul>	<ul style="list-style-type: none"> <li>- Check the installation position of the sensor</li> </ul>
	<ul style="list-style-type: none"> <li>- Measurement windows dirty</li> </ul>	<ul style="list-style-type: none"> <li>- Clean the measurement windows</li> </ul>

Display of <i>ERROR</i>	Cause	Remedy
	– Sensor not correctly connected	– Check the assignment of the terminal connections
	– Load at a power supply module too high	– Install another power supply module in the vicinity of the sensor
	– IQ SENSOR NET cable towards the UV 70x IQ SAC too long (voltage drop too great)	– Install another power supply module in the vicinity of the sensor
	– Electrical connection between power supply module and UV 70x IQ SAC is interrupted	<ul style="list-style-type: none"> <li data-bbox="922 701 1422 835">– Check the cable connection step-by-step starting with the power supply module, and replace any defective cable sections.</li> <li data-bbox="922 853 1422 1048">– Check the contacts on the MIQ modules (stack mounting). Clean any dirty contacts. Carefully bend back contact springs that have been pressed flat or bent (pay attention to sufficient spring tension)</li> </ul>

## 8 Technical data

### 8.1 Measurement characteristics

**Measuring principle** Absorption measurement; integrated microprocessor electronics, shielded 2-wire connection for power and data transmission.

Photo diodes	256
--------------	-----

Wavelengths	254 nm	Measurement
	550 nm	Turbidity compensation

Measuring gap (optical layer thickness)	UV 701 IQ SAC	1 mm
	UV 705 IQ SAC	5 mm

SAC measurement 1 mm gap width	Measuring mode	Measuring range	Resolution
	<i>SAC 254, dissolved</i>	0.0 ... 3000 1/m	1 1/m
	<i>SAC 254, total</i>	0.0 ... 3000 1/m	1 1/m
	<i>UVT 254, total*</i>	0.0 ... 100.0 %	0.1 %
	<i>CODds correl.</i>	0.0 ... 12500 mg/l	1 mg/L
	<i>CODto correl.</i>	0.0 ... 20000 mg/l	1 mg/L
	<i>TOC correl.</i>	0.0 ... 20000 mg/l	1 mg/L
	<i>BOD correl.</i>	0.0 ... 8000 mg/l	1 mg/L
	<i>DOC correl.</i>	0.0 ... 12500 mg/l	1 mg/L
	<i>UVT 254, dissolved*</i>	0.0 ... 100.0 %	0.1 %

\* The UVT-254 value is standardized to 10 mm gap width.

SAC measurement 5 mm gap width	Measuring mode	Measuring range	Resolution
	<i>SAC 254, dissolved</i>	0.0 ... 600.0 1/m	0.1 1/m
	<i>SAC 254, total</i>	0.0 ... 600.0 1/m	0.1 1/m
	<i>UVT 254, total*</i>	0.0 ... 100.0 %	0.1 %
	<i>CODds correl.</i>	0.0 ... 800 mg/l	1 mg/L
	<i>CODto correl.</i>	0.0 ... 800 mg/l	1 mg/L
	<i>TOC correl.</i>	0.0 ... 500.0 mg/L	0.1 mg/L

Measuring mode	Measuring range	Resolution
<i>BOD correl.</i>	0.0 ... 500.0 mg/L	0.1 mg/L
<i>DOC correl.</i>	0.0 ... 500.0 mg/L	0.1 mg/L
<i>UVT 254, dissolved*</i>	0.0 ... 100.0 %	0.1 %

\* The UVT-254 value is standardized to 10 mm gap width.



The quoted measuring ranges are nominal measuring ranges that are theoretically possible. In practice, real measuring ranges exist that are given by the limits of photometric determination. The limits are significantly influenced by the light scattering due to solids and the absorption of accompanying substances (sample matrix). Therefore, no fixed measuring range can be determined beforehand.

## 8.2 Application characteristics

**Suitability and areas of application** Municipal wastewater with a low proportion of industrial wastewater, waste water treatment plants, surface water

<b>Measuring medium</b>	pH value	4 - 12
	Flow rate	< 3 m/s
	Temperature	0 °C ... + 45 °C (32 °F ... + 113 °F)

**Pressure resistance** Sensor with connected SACIQ (SW) sensor connection cable:

Max. admissible overpressure	105 Pa (1 bar)
------------------------------	----------------

The sensor meets all requirements according to article 3(3) of 97/23/EC ("pressure equipment directive").

**Type of protection** Sensor with connected SACIQ (SW) sensor connection cable:

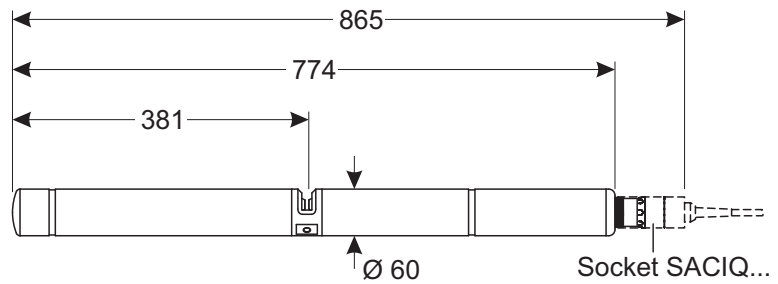
IP X8, 1 bar (10<sup>5</sup> Pa)

<b>Immersion depth</b>	min	The measuring gap must be filled with test sample.
	max	10 m depth

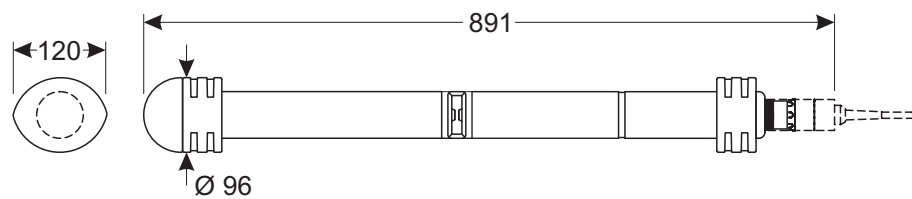
Operating position Any

### 8.3 General data

Dimensions  
(in mm)



With shock protection:



**Weight** Approx. 3.8 kg (without shock protectors and without sensor connection cable)  
 Approx. 4.8 kg (with shock protectors but without sensor connection cable)

**Connection technique** Connection via SACIQ (SW) sensor connection cable

<b>Materials</b>	Sensor shaft	Titan Grade 2
	Center piece	PEEK
	End cap	PEEK
	Measurement window	Sapphire
	Plug head connector housing	POM
	Plug, 3-pole	ETFE (blue) Tefzel®
	Protection ring	POM

**Storage temperature** - 10 °C ... + 50 °C (14 ... 122 °F)

<b>Meter safety</b>	Applicable norms	<ul style="list-style-type: none"> <li>- EN 61010-1</li> <li>- UL 61010-1</li> <li>- CAN/CSA C22.2#61010-1</li> <li>- IEC 62471</li> </ul>
---------------------	------------------	--

**Test certificates**    cETLus, CE



Conforms to ANSI/UL 61010-1  
 Certified to CAN/CSA C22.2#61010-1"

**Intertek**

2001759

**8.4 Electrical data**

Nominal voltage	Max. 24VDC via the IQ SENSOR NET (for more details, see chapter TECHNICAL DATA of the IQ SENSOR NET system operating manual)
Power consumption	8 W (maximum power consumption)  3.5 W (medium power consumption) If the system is supplied with power via a MIQ/WL PS o DIQ/S 28X, only the medium power consumption has to be taken into account.
Protective class	III



## 9 Indexes

### 9.1 Explanation of the messages

This chapter contains a list of all the message codes and related message texts that can occur in the log book of the IQ SENSOR NET system for the UV 70x IQ SAC sensor.



Information on the contents and structure of the log book and the structure of the message code is given in the LOG BOOK chapter of the IQ SENSOR NET system operating manual.

The last three digits of the message code form the component code. It identifies the component (active component) that caused the message:

Some error messages contain an internal error code, starting with "#".

Module code	Component
3A5	UV 701 IQ SAC
3A6	UV 705 IQ SAC
541	BasicVis IQ

### 9.1.1 Error messages

Message code	Message text
EA2541	<i>Sensor temperature too high!</i> <i>* Check process and application</i>
EA3541	<i>Sensor temperature too low!</i> <i>* Check process and application</i>
EAF541	<i>Optical measuring range exceeded</i> <i>* Check process (TSS or measured value too high)</i> <i>* Select measuring location free of air bubbles</i> <i>* Remove foreign matter from measuring gap</i> <i>* Clean sensor</i> <i>* Optimize cleaning settings</i> <i>* Switch on signal smoothing, increase response time</i>
EAI541	<i>Zero adjustment erroneous</i> <i>* Clean the sensor and sensor sleeve repeatedly</i> <i>* Position the sensor sleeve according to operating manual</i> <i>* Rinse the measuring chamber with ultrapure water several times</i> <i>* Fill the measuring chamber with ultrapure water</i> <i>* Repeat the zero adjustment</i>
EAM3Ax	<i>Meas. range exceeded or undercut</i> <i>* Check process</i>
EC33Ax	<i>User calibration erroneous,</i> <i>Check raw value / reference value pairs:</i> <i>* Set all values within the measuring range</i> <i>(see operating manual)</i> <i>* Enter value pairs in ascending order</i>
EI1541	<i>Operational voltage too low</i> <i>* Check installation and cable lengths, Follow installation instructions</i> <i>* Power supply module(s) overloaded, add power supply module(s)</i> <i>* Check terminal and module connections</i> <i>* Defective components, replace components</i>
EI2541	<i>Operational voltage too low, no operation possible</i> <i>* Check installation and cable lengths, Follow installation instructions</i> <i>* Power supply module(s) overloaded, add power supply module(s)</i> <i>* Check terminal and module connections</i> <i>* Defective components,</i> <i>replace components</i>
ES2541	<i>Humidity too high in sensor</i> <i>* Contact service</i>
ES3541	<i>Failure optical measurement: deviation in reference channel too high</i> <i>* Execute zero adjustment</i>

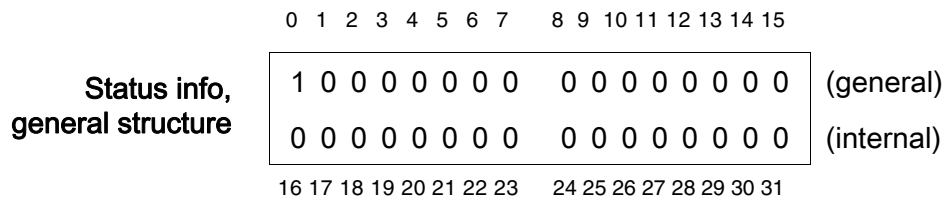
<b>Message code</b>	<b>Message text</b>
ES4541	<i>Overflow optical measurement * Execute zero adjustment</i>
ES5541	<i>Failure optical measurement: hardware * Contact service</i>
ES6541	<i>Failure optical measurement: software * Contact service</i>
ES7541	<i>Failure optical measurement: software BIOS * Contact service</i>

### 9.1.2 Informative messages

Message code	Message text
IA23Ax	<i>Calculation of negative concentrations * Perform user calibration or check user calibration</i>
IAC541	<i>Zero adjustment was successfully carried out * Carry out sensor check * If required, carry out new user calibration</i>
IC3541	<i>Factory calibration has been activated. Make sure the sensor operates correctly.</i>
IC4541	<i>The last valid user zero adjustment was activated. Make sure the sensor operates correctly.</i>
IC5541	<i>Invalid user zero adjustment was replaced by last valid user calibration. Caution! Wrong measured values possible. Carry out a new successful zero adjustment to make sure the sensor operates correctly.</i>
IC6541	<i>The invalid user zero adjustment was replaced by the factory zero adjustment. Caution! Wrong measured values possible. Check whether the sensor operates correctly or carry out a new successful user zero adjustment.</i>

## 9.2 Status info

The status info is a coded piece of information on the current status of a sensor. Each sensor sends this status info to the controller. The status info of sensors consists of 32 bits, each of which can have the value 0 or 1.



The bits 0 - 15 are reserved for general information.  
 The bits 16 - 21 are reserved for internal service information.

You obtain the status info:

- via a manual query in the *Einstellungen/Settings/Service List of all components* menu (see system operating manual)
- by an automated query
  - from a superordinate process control (e. g. when connected to the Profibus)
  - of the IQ Data Server (see operating manual of the IQ SENSOR NET software pack)



The evaluation of the status info, e.g. in the case of an automated query, has to be made individually for each bit.

Status-Info  
UV 70x IQ SAC

Status bit	Explanation
Bit 0	<i>Component hardware defective</i>
Bit 1	<i>Component hardware defective xxx</i>
Bit 2	<i>Optical measuring range exceeded</i>
Bit 3-31	-

## 10 Appendix: Glossary

<b>Absorbance (Absorption)</b>	Attenuation of the light beam when it penetrates the sample.
<b>Adjusting</b>	To manipulate a measuring system so that the relevant value (e.g. the displayed value) differs as little as possible from the correct value or a value that is regarded as correct, or that the difference remains within the tolerance.
<b>BSB, BOD</b>	Abbreviation for the "Biochemical Oxygen Demand". The biochemical oxygen demand of the amount of oxygen required by microorganisms in order to aerobically decompose organic substances in an aqueous solution.
<b>Calibration</b>	Comparing the value from a measuring system (e. g. the displayed value) to the correct value or a value that is regarded as correct. Often, this expression is also used when the measuring system is adjusted at the same time (see adjusting).
<b>Calibration value pair</b>	Value pair consisting of the raw value measured by the UV 70x IQ SAC sensor, and a reference value measured e.g. by a laboratory determination. The calibration value pairs are the result of the user calibration.
<b>Concentration</b>	Mass or amount of a dissolved substance per volume, e. g. in g/L or mol/L.
<b>CSB, COD</b>	Abbreviation for the "Chemical Oxygen Demand". The chemical oxygen demand is the equivalent amount of oxygen that is required for the complete oxidation of the organic (major part) and anorganic (minor part) substances in an aqueous solution.
<b>DOC</b>	Abbreviation for dissolved organic carbon. Concentration of dissolved, organically bound carbon in water.
<b>Measured parameter</b>	The measured parameter is the physical dimension determined by measuring, e.g. pH, conductivity or D.O. concentration.
<b>Measured parameter (correlated)</b>	With the measuring method used, a correlated measured parameter is not determined directly. A correlated measured parameter can, however, be derived from a determinable measured parameter. The precondition for this is that there is a reproducible interrelationship (correlation) between the determinable and correlated measured parameter.
<b>Measured value</b>	<p>The measured value is the special value of a measured parameter to be determined. It is given as a combination of the numerical value and unit (e. g. 3 m; 0.5 s; 5.2 A; 373.15 K).</p> <p>The measured value is determined from the raw value taking into account the data from a user calibration. The measured value is displayed together with the raw value in the measured value display.</p>

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<b>Measuring gap</b>	The measuring gap is between the two measurement windows. In the measuring gap, the light beam penetrates the test sample.
<b>Measuring system</b>	The measuring system comprises all the devices used for measuring, e. g. measuring instrument and sensor. In addition, there is the cable and possibly an amplifier, terminal box and armature.
<b>Raw value</b>	The raw value is determined while taking into account the data from the zero adjustment. The raw value is displayed on the right side of the measured value in the measured value display.
<b>Reference sample</b>	Random sample of the test sample for comparative chemical-analytical laboratory analyses intended for user calibration.
<b>Resolution</b>	Smallest difference between two measured values that can be displayed by a meter.
<b>SAK, SAC (dissolved)</b>	Spectral absorption coefficient after turbidity correction (reference measurement at 550 nm).
<b>SAK, SAC (total)</b>	<p>Spectral absorption coefficient at a certain wavelength. The SAC 254 value is the photometrically measured absorbance of a test sample at a wavelength of 254 nm (standardized to a gap width of 1 m).</p> <p>The SAC 254 value is a measure of the contents of organic compounds.</p>
<b>Sample matrix</b>	Composition of the test sample of different individual substances.
<b>Test sample</b>	Designation of the test sample ready to be measured.
<b>Ultrapure water (H<sub>2</sub>O dist.)</b>	Ultrapure water is distilled or deionized water suitable for analysis purposes.
<b>Zero adjustment</b>	Measuring and saving the absorbance of ultrapure water. Defines the zero point. The light beam is not alleviated at the zero point. The zero point influences the calculation of the raw value.
<b>TOC</b>	Abbreviation for total organic carbon. Total amount of organically bound carbon in water.
<b>UVT (dissolved)</b>	Transmission measurement after turbidity correction (reference measurement at 550 nm).
<b>UVT (total)</b>	<p>Transmission measurement at a certain wavelength. The UVT-254 value is standardized to 10 mm gap width.</p>







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- 1) The tissue in plants that brings water upward from the roots;
- 2) a leading global water technology company.

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